



## APPLICATION BULLETIN #31

### PILL MARKING DIES

Archaic hand-scrubbing methods lose out to Ultrasonic Cleaning Systems by L&R. Fast, thorough and economical cleaning the easy way.

Simply-

1. Place rack of dies into tank containing properly diluted Aqualar Cleaning Solution Concentrate or SF-50 Heavy Duty Solvent-Free Degreaser Concentrate (diluted per container directions).
2. Cavitate for 12 minutes.
3. Remove, rinse thoroughly with water.

#### EQUIPMENT NEEDED:

Machines, Accessories\*: Q650 Ultrasonic Cleaning System with Timer, Optional Heater, Basket or Rack.

Solution: Aqualar Cleaning Solution Concentrate (PC203);  
SF-50 Heavy Duty Solvent-Free Degreaser Conc. (PC071).

\*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.



*because clean matters*

L&R Manufacturing Company  
577 Elm Street, PO Box 607  
Kearny, NJ 07032-0607 USA  
Tel: 201.991.5330 Fax: 201.991.5870  
[www.LRultrasonics.com](http://www.LRultrasonics.com) [info@LRultrasonics.com](mailto:info@LRultrasonics.com)