



APPLICATION BULLETIN #11

DIAL INDICATORS, DIAL, PLUG AND THREAD GAUGES

Rough handling and hand cleaning of dial indicators, dials, plug and thread gauges can impair their accuracy and calibration. Cleaning with an L&R Ultrasonic Cleaning System will maintain accurate readings and add years of life to the units.

Simply-

1. Place parts into basket and insert into machine 2/3 filled with Hydro-Sonic Cleaning Solution Concentrate Non- Ammoniated, Hydro-Sonic Cleaning Solution Concentrate or SF-50 Heavy Duty Solvent Free Degreaser Concentrate at the recommended dilutions (see product labels).
2. Cavitate approximately 5-10 minutes.
3. Remove and drain.
4. Rinse well under warm tap water.
5. Air dry or dry using warm forced air. Inspect. Reassemble.

Note: When cleaning dial indicators, remove bezel from front of gauge and 3 screws from back. Remove needle. Dial face may be left on if desired.

EQUIPMENT NEEDED:

Machines, Accessories*: Q140 Ultrasonic Cleaning System.

Solutions: Hydro-Sonic Cleaning Solution Concentrate (PC201)
Hydro-Sonic Cleaning Solution Concentrate
Non-Ammoniated(PC110)
SF-50 Heavy Duty Solvent Free Degreaser Concentrate (PC071)

*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.

Confirm gauge is properly sealed prior to cleaning.



because clean matters

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