



**L&R Manufacturing Company**

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## **TELEPHONE ASSEMBLIES (INTERIOR)**

Oxidation, airborne contamination, grime and grit and miscellaneous oils and greases need not be hand scrubbed or soaked from dial assemblies and other mechanical components. Ultrasonic cleaning is safe for electrical components and the quickest, most thorough cleaning system available.

1. Fill first tank 1/2 to 3/4 full with #222 Non-Ammoniated Ultrasonic Instrument Solution and the second tank with Instrument Rinsing Solution.
2. Place Basket containing parts into first tank and cavitate for 6 minutes.
3. Lift Basket, let drain, place into second tank of Instrument Rinsing Solution. Cavitate for 4 minutes.
4. Lift Basket, drain and allow parts to dry.

Other parts that may be cleaned in the same manner include: dials, gear trains, coin chutes, ringers, jacks, relays, printed circuits, and switchboard keys.

### **EQUIPMENT NEEDED:**

Machines, Accessories\*: Q140, S140 or larger Ultrasonic Cleaning System with Timer, Basket, Auxiliary Pan.

Solutions: #222 Non-Ammoniated Ultrasonic Solution (Product Code 191);  
Instrument Rinsing Solution (Product Code 194).

\*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.