



L&R Manufacturing Company

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NUMBERING MACHINES

Now you don't have to disassemble numbering machines in order to clean them. This can be done with an L&R Ultrasonic Cleaning System.

1. Place numbering machines with printing face down in Basket, and place Basket into the main tank #1 filled with #222 Non-Ammoniated Ultrasonic Instrument Cleaning Solution.
2. Cavitate 10-15 minutes.
3. Remove Basket, drain, and dip into Auxiliary Pan containing Instrument Rinsing Solution. (This will take off most of the dissolved inks, prolonging the life of the final rinsing solution.)
4. Place Basket into tank #2 filled with Instrument Rinsing Solution and cavitate for 5 minutes. Tank #2 is an auxiliary pan and should be placed on top of your ultrasonic cleaning machine. The side mounted handles will suspend the pan in the main tank.

Note: For machines that are to be stored, mix oil with final rinsing solution (approximately 6 oz. oil to 1 qt. of solution). When the rinsing solution evaporates, a very thin film of oil will be left on the machines. Machines which have dried ink between the wheels should be disassembled completely for the first cleaning.

EQUIPMENT NEEDED:

Machines, Accessories*: Q90 or 2014 Ultrasonic Cleaning System, Timer, Two Auxiliary pans, Basket.

Solutions: #222 Ultrasonic Cleaning Solution (Product Code 191); Instrument Rinsing Solution (Product Code 194).

*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.