



**L&R Manufacturing Company**

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## **DIAL INDICATORS, DIAL, PLUG AND THREAD GAUGES**

Rough handling and hand cleaning of dial indicators, dials, plug and thread gauges can impair their accuracy and calibration. Cleaning with an L&R Ultrasonic Cleaning System will maintain accurate readings and add years of life to the units. Simply-

1. Place parts into tank and cover with Hydro-Sonic Cleaning Solution Concentrate Non-Ammoniated, Hydro-Sonic Cleaning Solution Concentrate or SF-50 Heavy Duty Solvent Free Degreaser Concentrate at the recommended dilutions (see product labels).
2. Cavitate approximately 6-9 minutes.
3. Remove and drain.
4. Rinse well under warm tap water.
5. Air dry or dry using warm forced air. Inspect. Reassemble.

Note: When cleaning dial indicators, remove bezel from front of gauge and 3 screws from back. Remove needle. Dial face may be left on if desired.

### **EQUIPMENT NEEDED:**

Machines, Accessories\*: 2014, Q140 or S140 Ultrasonic Cleaning System.

Solutions: Hydro-Sonic Cleaning Solution Concentrate (Product Code 201)  
Hydro-Sonic Cleaning Solution Concentrate Non-Ammoniated  
(Product Code 110); SF-50 Heavy Duty Solvent Free Degreaser  
Concentrate (Product Code 071).

\*Recommended Ultrasonic Cleaning System varies as to internal tank dimensions and volume of required cleaning.